

USER MANUAL

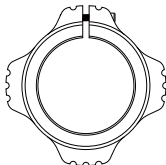
ALU
Crankset



Product Name: Lewis ALU Crankset

Product Type: CRANKSET

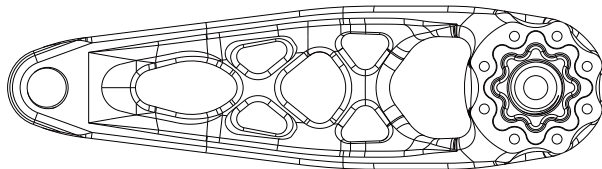
Instruction Manual:



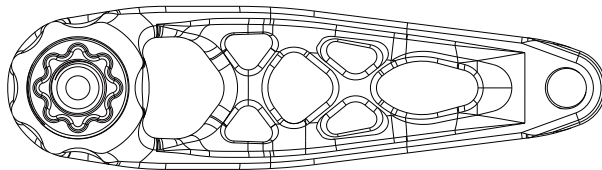
Lockring



Spindle



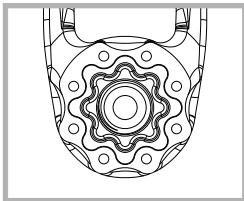
Crank Arm Drive (Right)



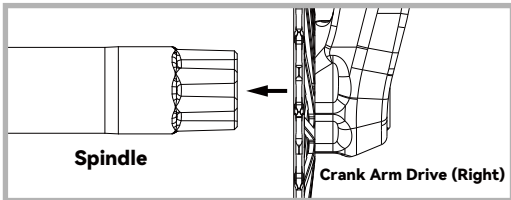
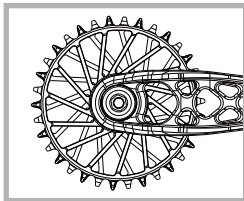
Crank Arm Non Drive (Left)



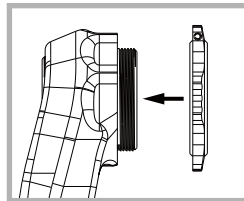
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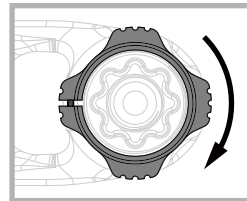
- Install the **SRAM 8-bolt** pattern chainring on the right crank arm (chainring supplied by customer)



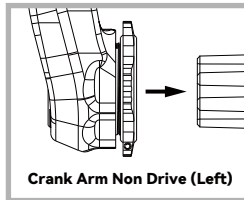
- Using an **8mm hex key**, secure the right crank arm to the spindle.
Torque: 45 N·m.



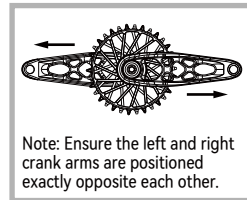
- Install the **locking** onto the left crank arm.

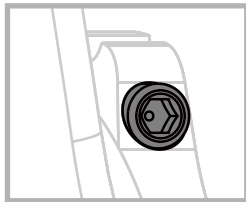
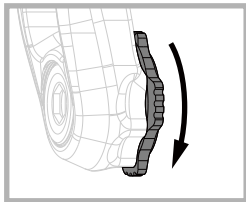


- Thread the locking into the left crank arm as far as possible.

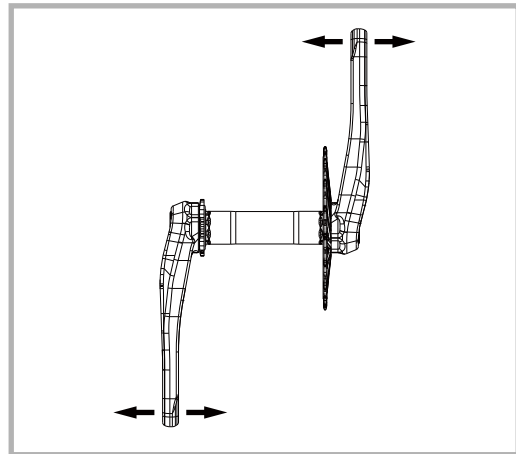


- Using an **8mm hex key**, secure the right crank arm to the spindle.
Torque: 45 N·m.





- Rotate the **locking** until the crankset is free of play (no lateral movement). It is recommended to adjust this multiple times to **ensure zero play is achieved**.
- Using a **1.5mm hex key**, tighten the locking fixing screw.
Torque: 1 N·m.



- Check the crankset for play by rocking the crank arms laterally. Ensure there is no movement.



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