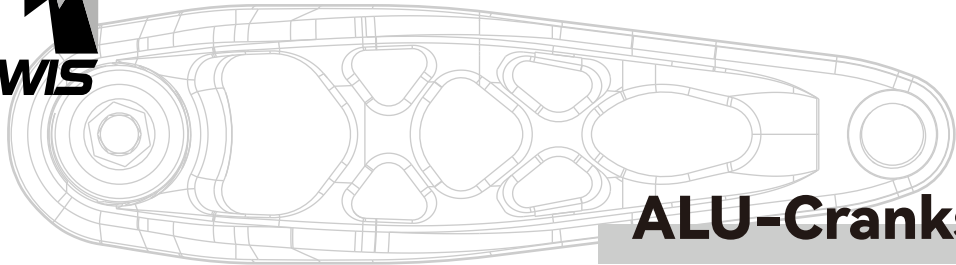


**LEWIS**



# **ALU-Crankset**

**Pedals**

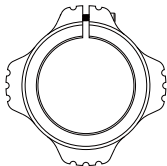
**USER  
MANUAL**



Product Name:     **Lewis ALU Crankset**    

Product Type:     **CRANKSET**    

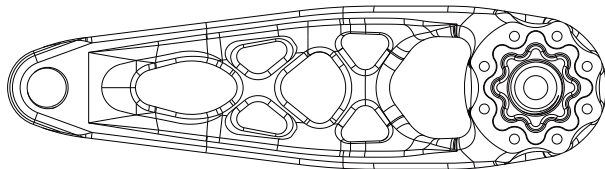
## Instruction Manual:



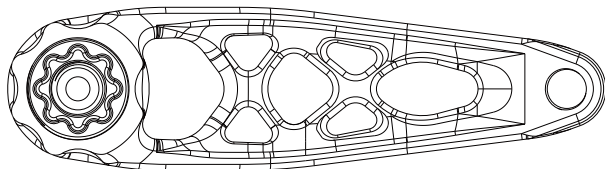
**Lockring**



**Spindle**



**Crank Arm Drive (Right)**

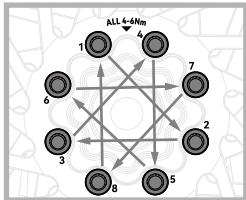
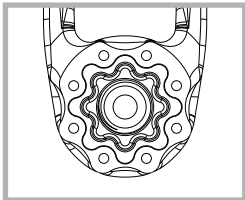


**Crank Arm Non Drive (Left)**

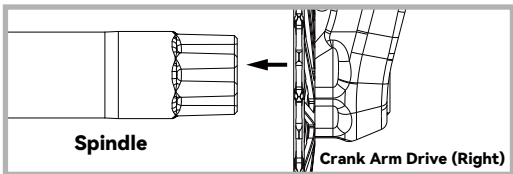


Product Name:           **Lewis ALU Crankset**          

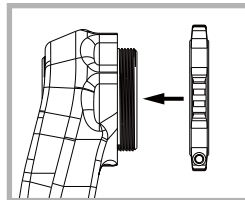
Product Type:           **CRANKSET**          



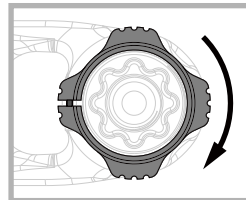
- Install the **SRAM 8-bolt** pattern chainring on the right crank arm (chainring supplied by customer)
- Tighten crank bolts in numbered sequence, **increment torque through 3-4 stages**. Avoid full torque in one step.



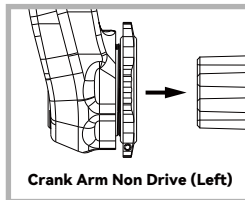
- Using an **8mm hex key**, secure the right crank arm to the spindle.  
**Torque: 45 N·m.**



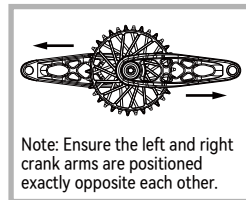
- Install the **locking** onto the left crank arm.



- Thread the locking into the left crank arm as far as possible.



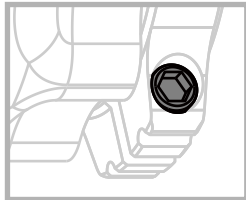
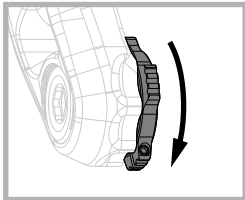
- Using an **8mm hex key**, secure the right crank arm to the spindle.  
**Torque: 45 N·m.**



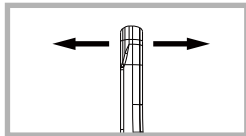
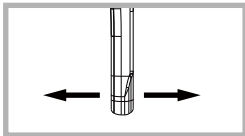


Product Name:     **Lewis ALU Crankset**    

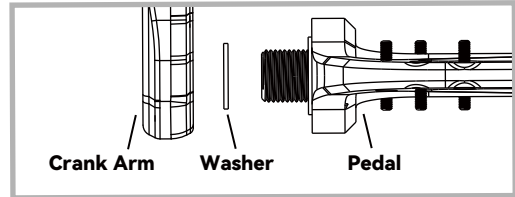
Product Type:     **CRANKSET**    



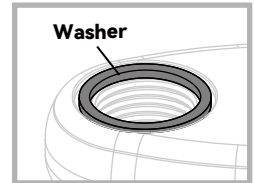
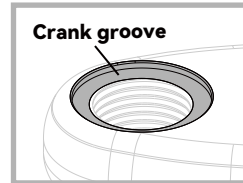
- Rotate the **lockring** until the crankset is free of play (no lateral movement). It is recommended to adjust this multiple times to **ensure zero play is achieved**.
- Using a **2.5mm hex key**, tighten the lockring fixing screw. **Torque: 1 N·m.**



- Check the crankset for play by rocking the crank arms laterally. Ensure there is no movement.



- **Always use matching washers** when installing cranks and pedals. Tighten LEWIS pedals to **35 N·m torque**.



- **The washer must be fully seated in the crank groove.** Do not install without a washer or allow it to dislodge. This requirement also applies when using non-original replacement washers.

QC PASS



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EXPERIENCE**

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